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FIG.1

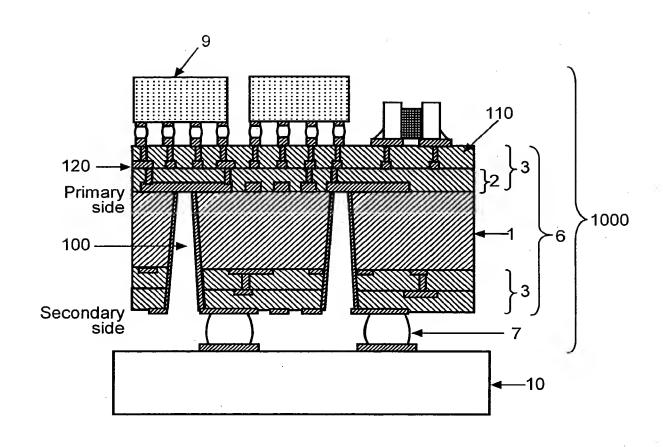


FIG.2

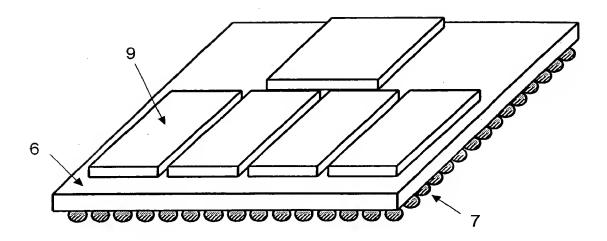


FIG.3

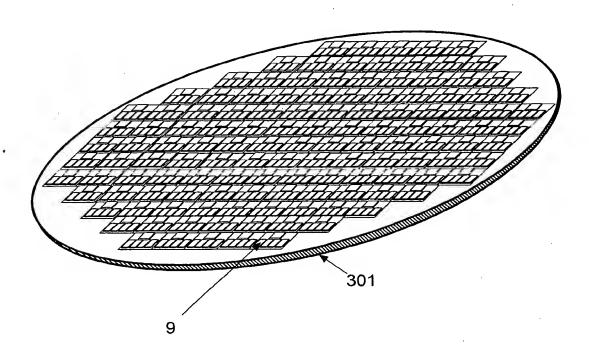


FIG.4

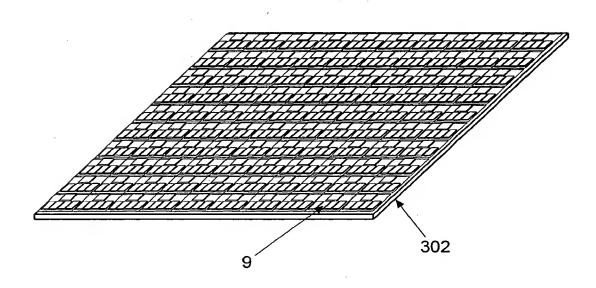
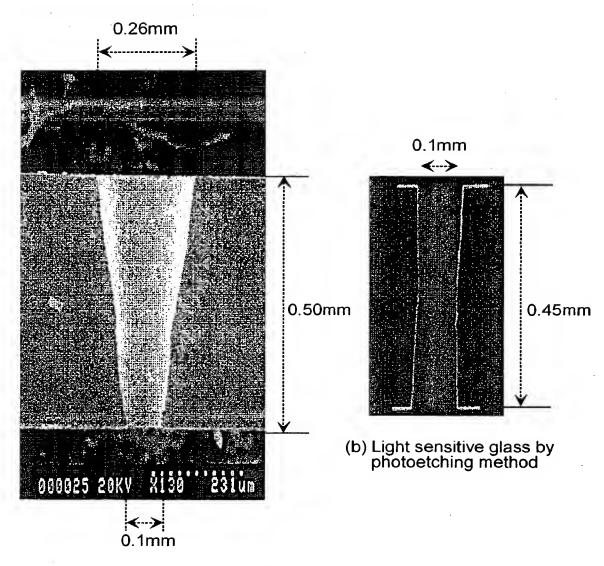


FIG.5



(a) Non-alkali glass by sand blasting

FIG.6

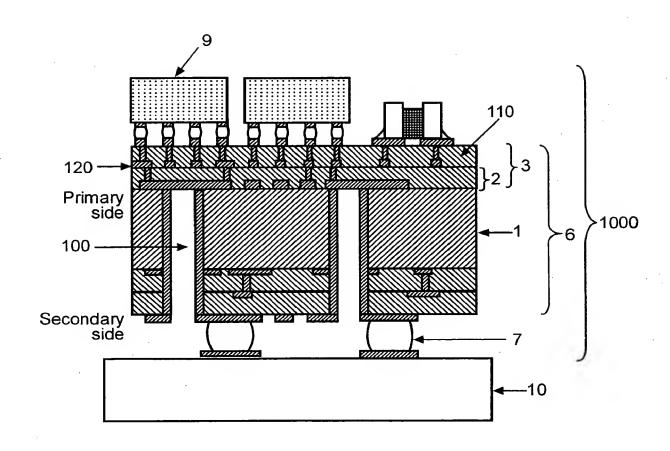


FIG.7

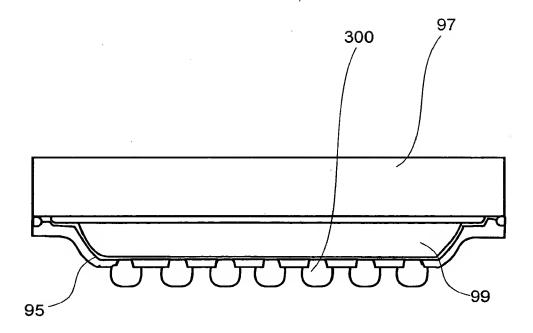


FIG.8

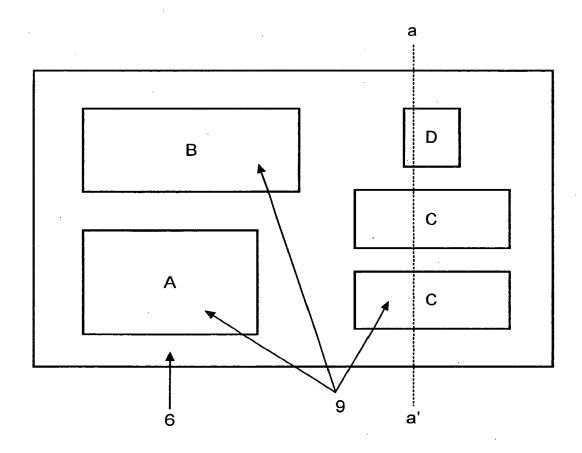
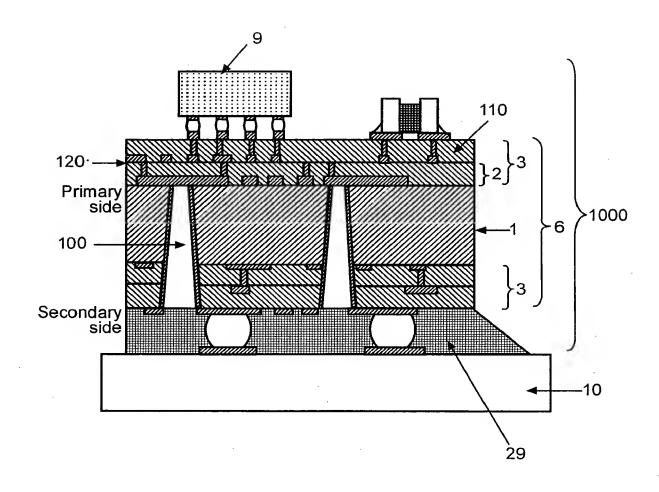
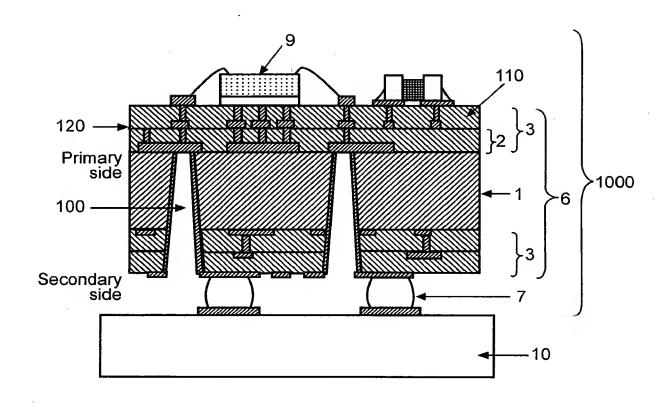


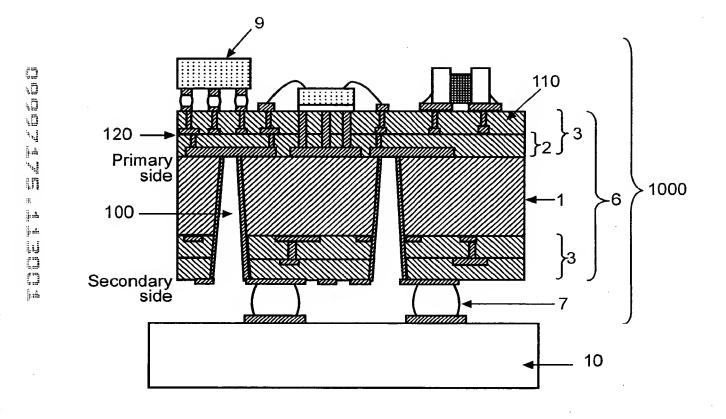
FIG.9



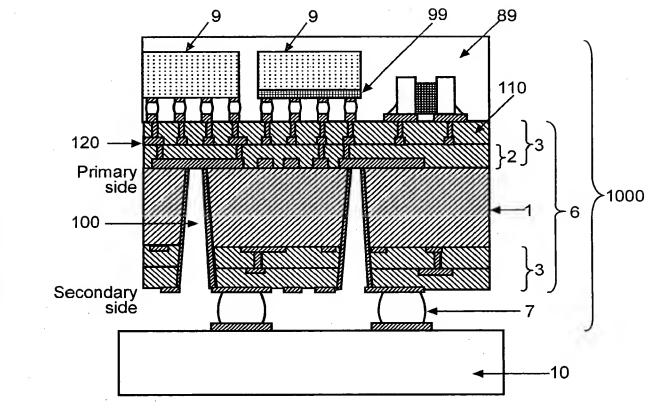
**FIG.10** 



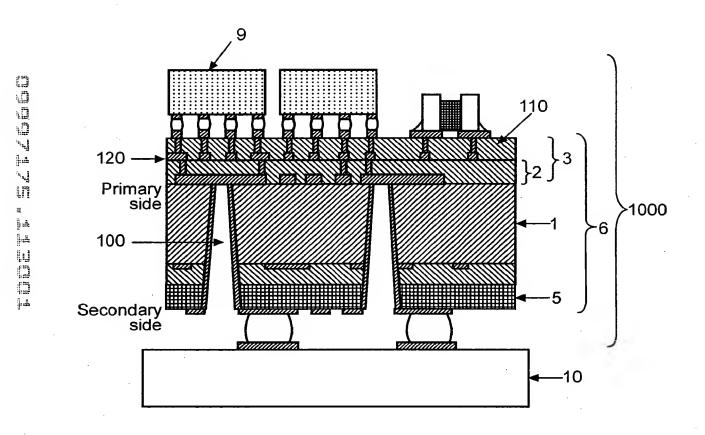
**FIG.11** 



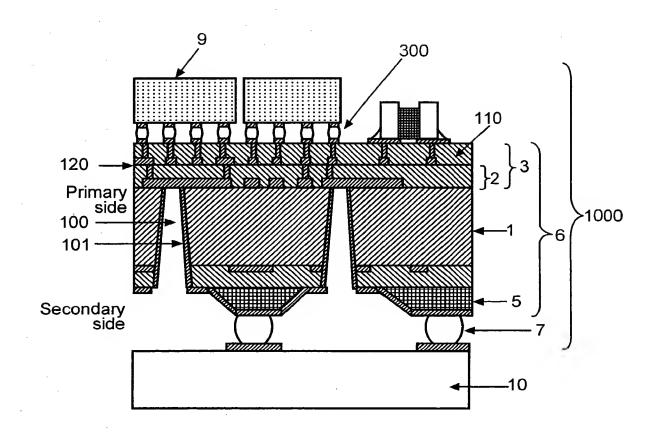
**FIG.12** 



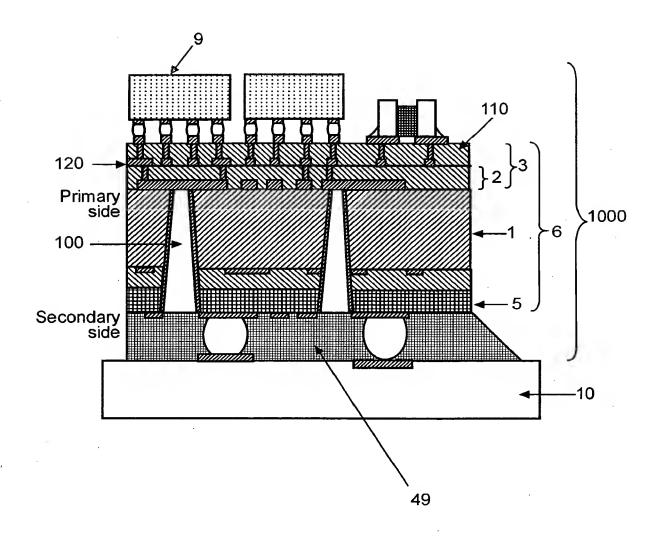
**FIG.13** 



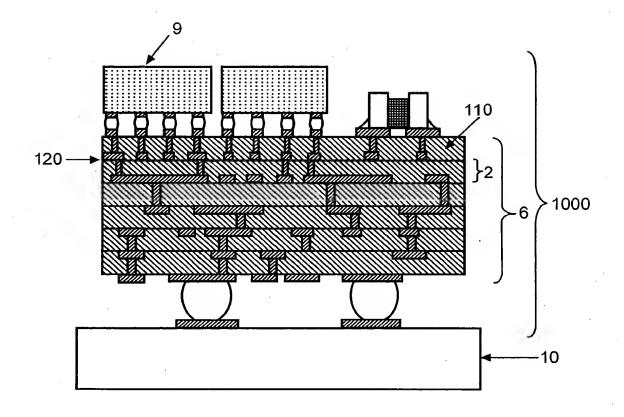
**FIG.14** 



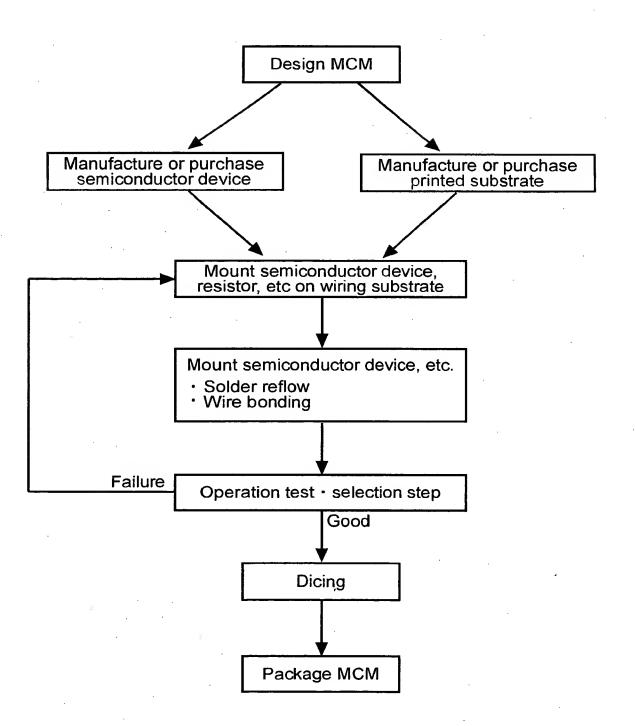
**FIG.15** 



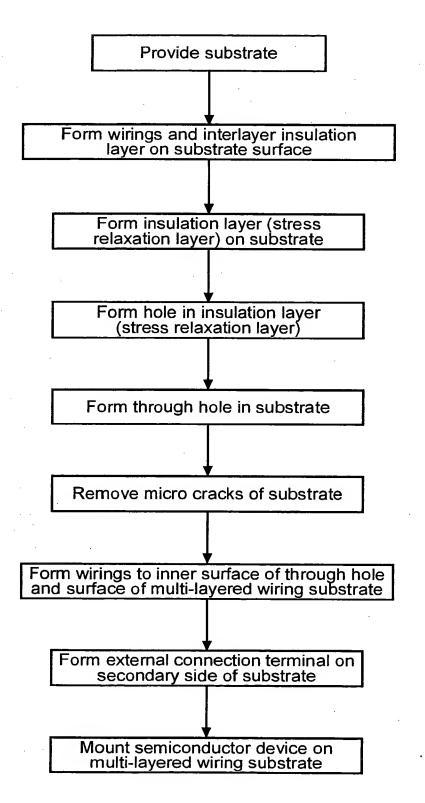
**FIG.16** 



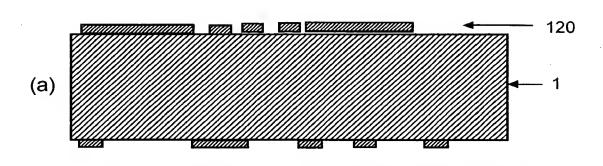
**FIG.17** 

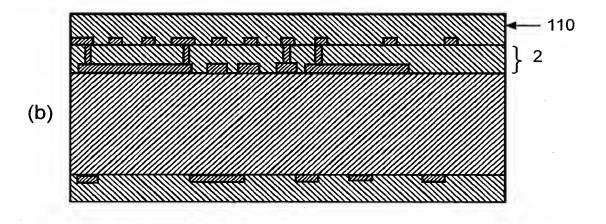


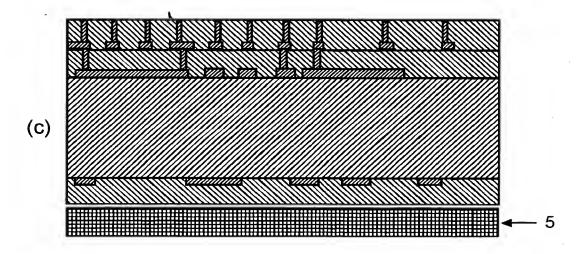
**FIG.18** 



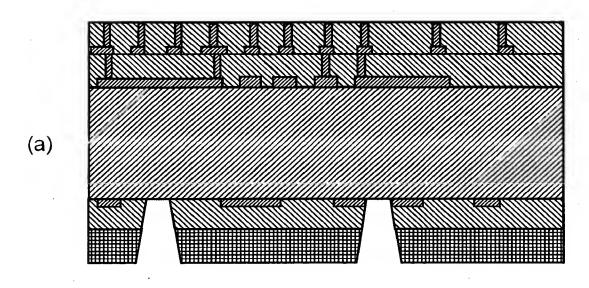
**FIG.19** 

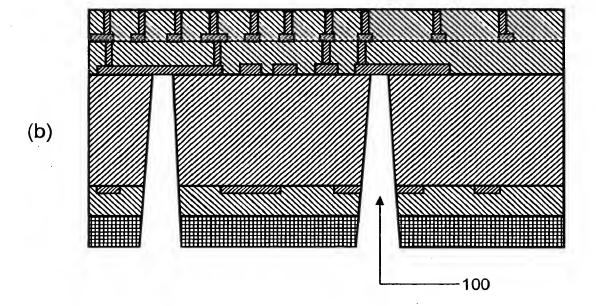




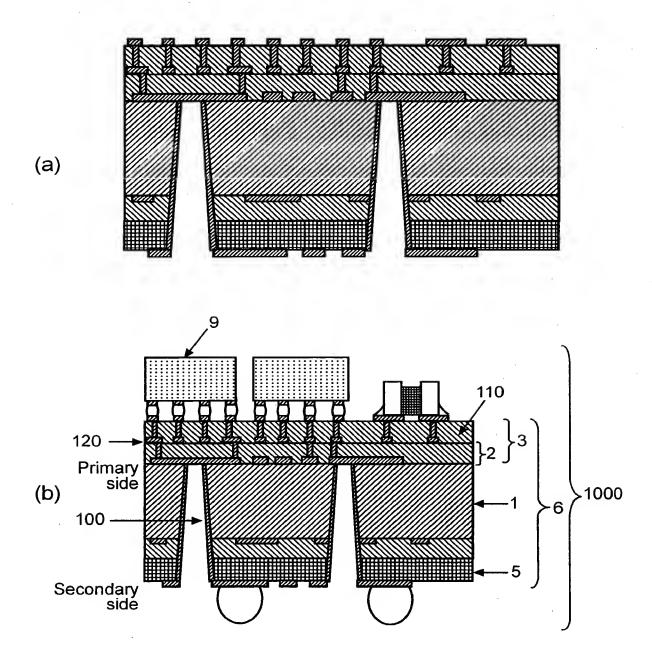


**FIG.20** 

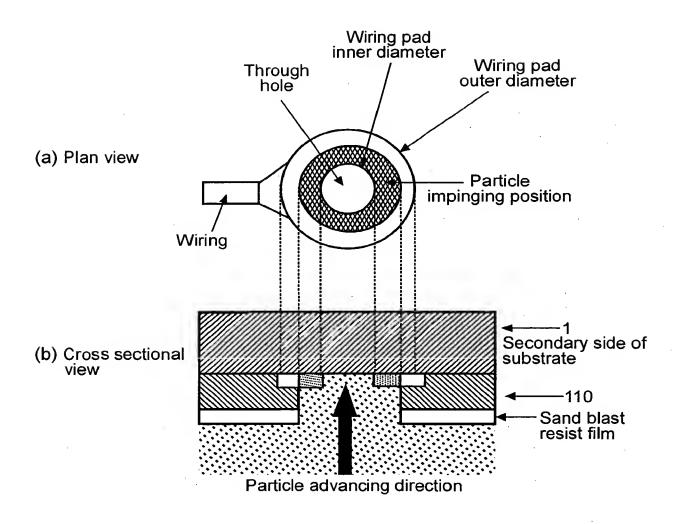




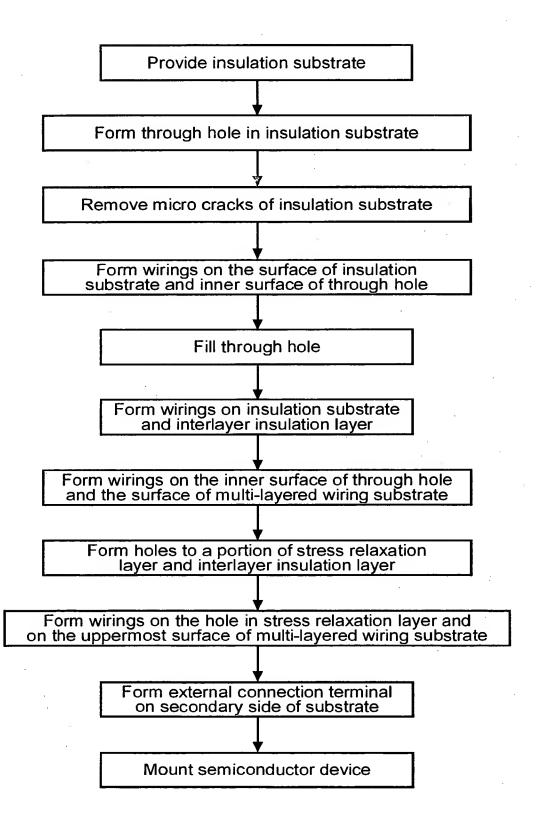
**FIG.21** 



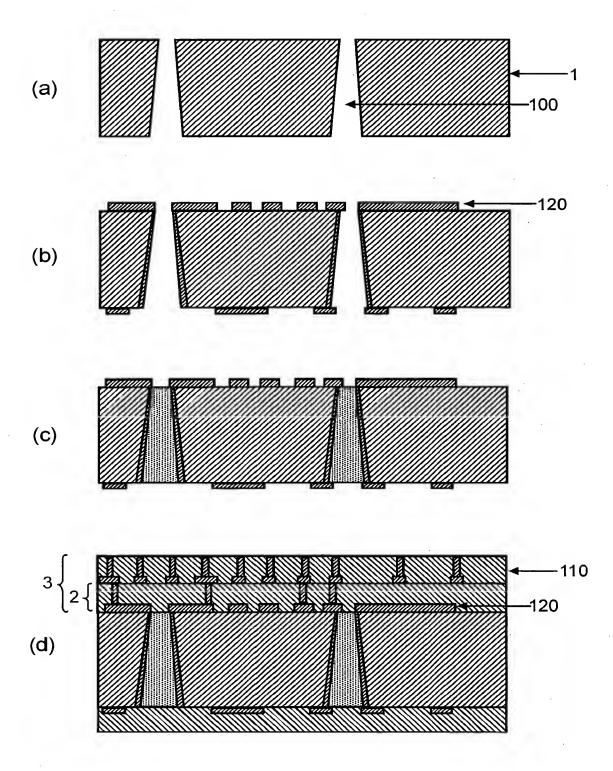
## **FIG.22**



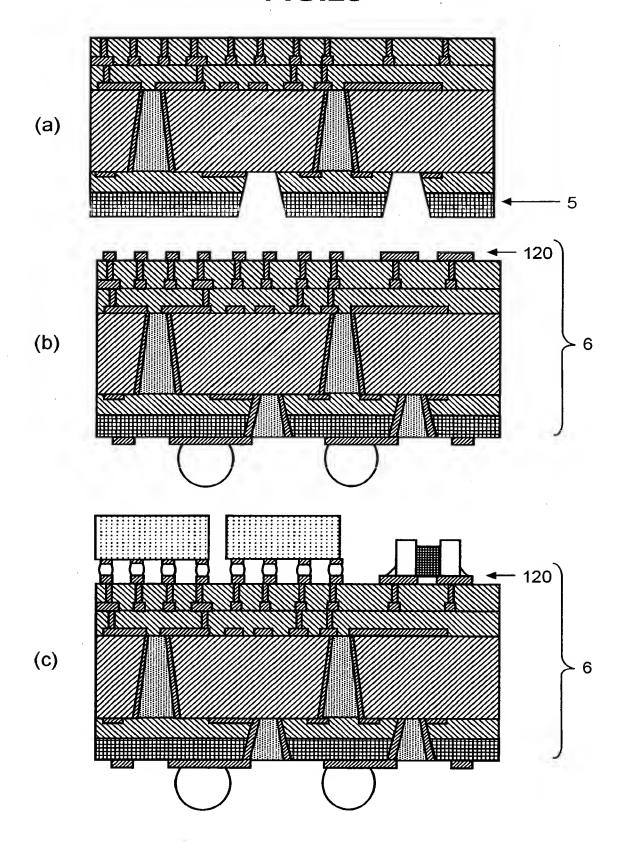
**FIG.23** 



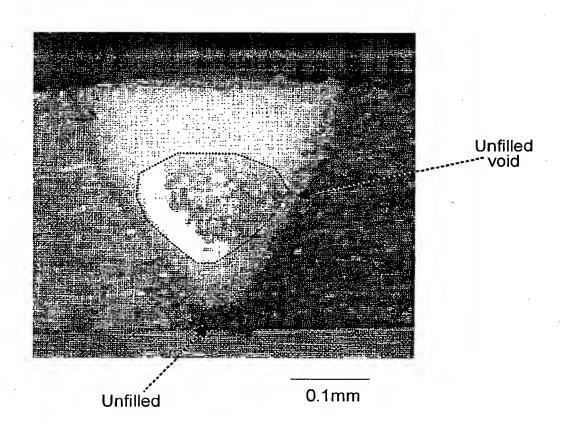
**FIG.24** 



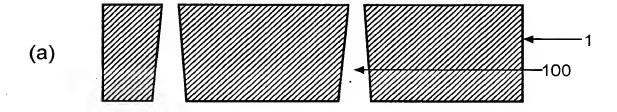
**FIG.25** 

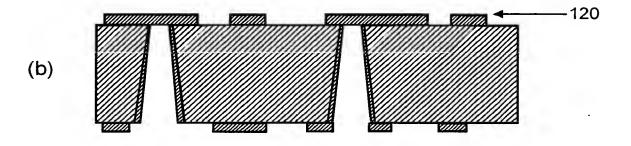


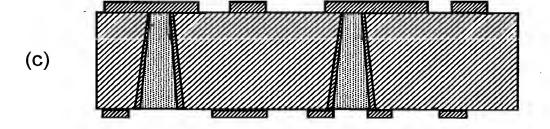
**FIG.26** 



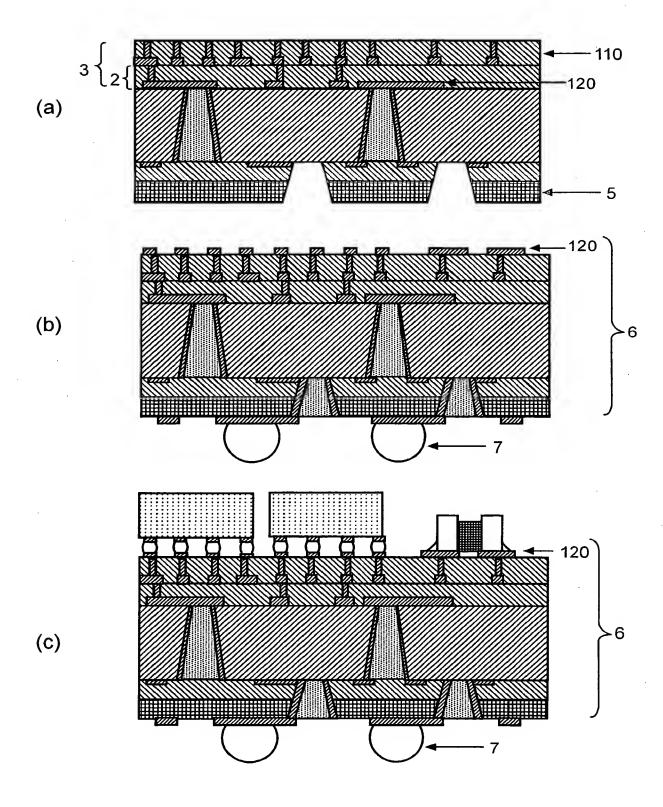
**FIG.27** 



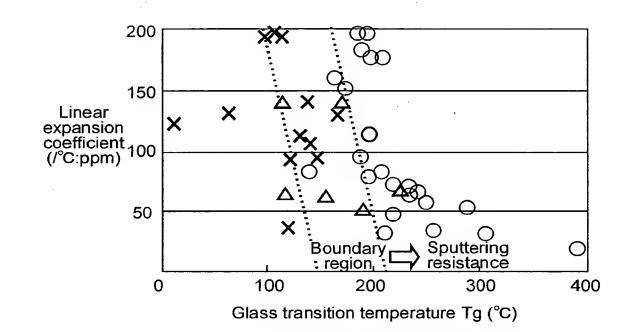




**FIG.28** 

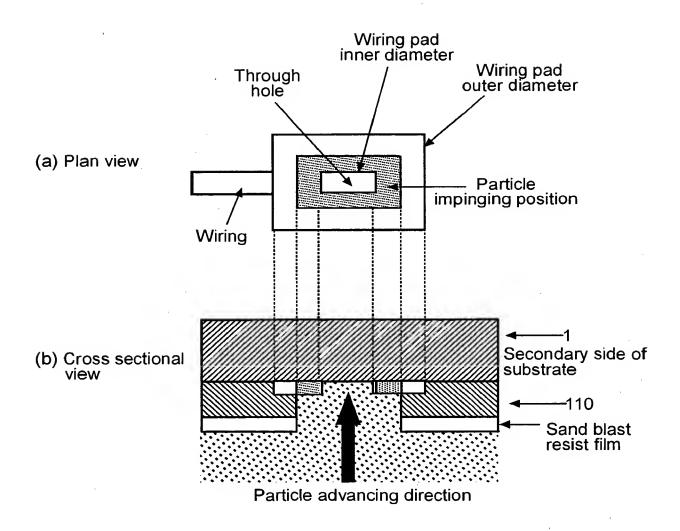


**FIG.29** 

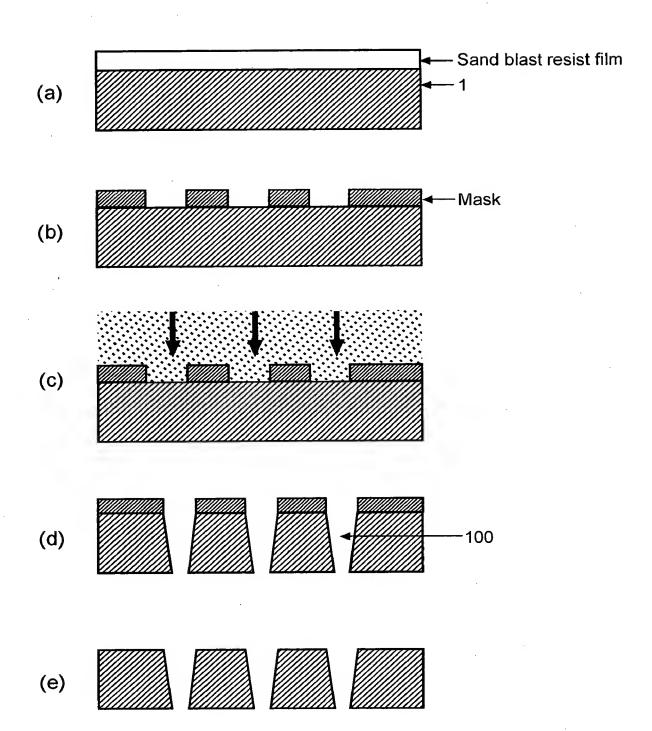


Physical property value and sputtering resistance of the material for stress relaxation layer (X: cracks generated, A: wrinkles generated, O: no abnormality)

**FIG.30** 



**FIG.31** 



**FIG.32** 

